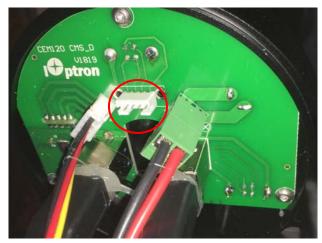
## iPolar Installation – CEM120 Internal (#3339A-120)



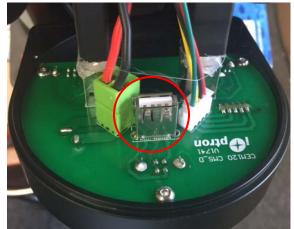
1. Remove two screws that hold the Cable Management System (CMS) panel using a 2.5mm hex wrench.



2. Pull the panel open. The CMS\_D board should look like the following.



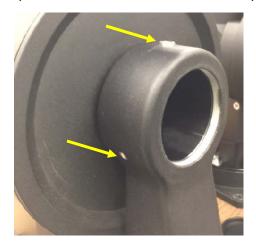
If your CMS\_D has an USB plug for the iPolar, please contact iOptron for a modified one.



3. Unthread CEM120 polar scope front cover.



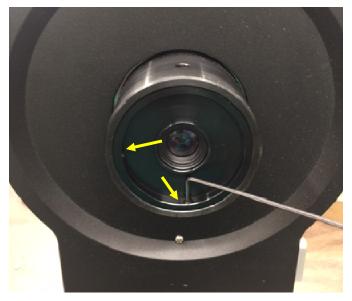
4. Remove counterweight shaft house by unscrewing three screws (one socket screw on top and two set screws on the side).



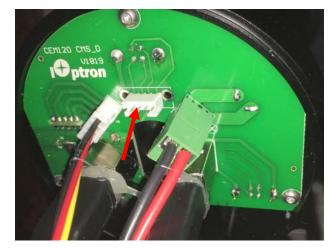
5. Plug the 4 wire cable to the iPolar. Insert it into the CEM120 RA axle. You may use a wire to pull the cable to the rear of the RA axle.



6. Back out two set screw to make sure they do not stick out of the outside ring. Psuh the iPolar into the RA axle. Tighten two set screws on iPolar CEM120 adapter to secure the iPolar inside the RA axle. Do not over tighten the screws.



7. Plug the 4-wire cable into iPolar socket on the CMS\_D board.



8. Replace the panel and counterweigh shaft house.